

# Certificate

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 240 879/A-19 0009.00

Name and address of the  
certificate holder:

**Sommer Fassadensysteme -  
Stahlbau Sicherheitstechnik GmbH & Co. KG**  
Industriestr. 1  
95182 Döhlau  
Germany

It is hereby certified that the manufacturer has furnished  
proof of the quality requirements according to the test basis.  
The mentioned company:

- operates a quality system which ensures that the  
manufacture and inspection of the products stated in our  
report, are in compliance with applicable technical  
standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of  
welded products.

Test basis:

**EN ISO 3834-2**

Audit report no.:

01 202 879/A-19 0009 - 25

Scope:

**The scope of the inspection and other relevant data are  
given in the annex to the certificate.**


Manufacturing plant:

see certificate holder

Validity:

**The certificate is valid until 2028-05-22.**

Cologne, 2025-06-16

  
Dipl.-Ing. Achim Makowka  
Certification Body for welding manufacturers



TÜV Rheinland Industrie Service GmbH  
Certification Body for welding manufacturers  
Am Grauen Stein, D-51105 Cologne

M-012-Rev24

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 240 879/A-19 0009.00

Name and address of the  
manufacturer:

**Sommer Fassadensysteme -  
Stahlbau Sicherheitstechnik GmbH & Co. KG  
Industriestr. 1  
95182 Döhlau  
Germany**

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of  
- Steel- and alu construction or parts for steel- and alu  
constructions  
- Components for machine constructions  
- Components for process engineering constructions

Welding process  
acc. EN ISO 4063:

111; 131; 135; 138; 141; 212; 783; 786

Material group  
acc. CEN ISO/TR 15608:

1.1; 1.2, 3.2; 8.1, 22.3

Responsible welding coordinator  
acc. EN ISO 14731:

Mr. Per Kretschmer; level C (EWE/EFW)

Substitute:

Remarks:

This annex is only valid in combination with the ISO 3834  
certificate and does not replace the supporting documents  
required under the scope of regulated by law.

Cologne, June 16, 2025

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH  
Certification body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25